

0034 Figure 3 illustrates a schematic view of a drum arrangement with an operating drum for realizing the method according to the invention.

0035 Figures. 4a to ⁴ⁱ~~4e~~ illustrate in a cross section individual process steps on the operating drum according to Figure 3.

DETAILED DESCRIPTION OF THE INVENTION

0036 In the following Figures, the same elements are provided with the same reference numbers and will not be introduced again.

0037 Referring to Figure 1, there is shown a schematic view from the front of a module 10 on a multi-segment filter machine. This module 10 is suitable for producing filter elements and/or segments that cannot be cut, which are then further processed in the multi-segment filter machine, together with additional filter segments from other modules, and formed into multi-segment filters. Within the framework of this invention, a filter element that cannot be cut in particular refers to a filter element having a compressible outer envelope and an optional filter segment disposed on the inside.